

Error code table / SD series

Code	Error name		Remark
F01	Lower screw overload / phase loss	下螺旋超载/断相	Thermal reset needed
F02	Elevator overload / phase loss	升降机超载/断相	Thermal reset needed
F03	Upper screw overload / phase loss	上螺丝超载/断相	Thermal reset needed
F04	Blower 1 overload / phase loss	送风机1超载/断相	Thermal reset needed
F05	Blower 2 overload / phase loss	送风机2超载/断相	Thermal reset needed
F06	Suction blower overload / phase loss	压送风机超载/断相	Thermal reset needed
F11	Shutter drum error	排粮滚筒出错	
F12	One-way rotation of shutter drum	排粮滚筒单向旋转	
F13	Error on fixed position of shutter drum	排粮滚筒固定位置出错	
F14	Abnormal action of shutter drum	排粮滚筒异常动作	Still operated
F16	Discharge outlet partly open	排粮口部分打开	Other than discharge
F17	Discharge outlet full open	排粮口完全打开	Other than discharge
F18	Discharge outlet partly open	排粮口部分打开	Beginning of discharge
F19	Discharge outlet closed	排粮口关闭	Beginning of discharge
F21	Open air temperature thermistor wire break	温度热敏电阻断线	
F22	Open air temperature thermistor wire short-circuit	温度热敏电阻短路	
F23	Hot air temperature thermistor wire break	热风温度热敏电阻断线	
F24	Hot air temperature thermistor wire short-circuit	热风温度热敏电阻短路	
F25	Hot air temperature too high	热风温度太高	
F26	Hot air too high		
F27	Hot air too low		
F28	Air pressure sensor break	气压传感器损坏	
F29	Non operation of burner	燃烧器不工作	Still operated
F31	Burner trouble	燃烧器不工作	
F41	Memory card error	燃烧器故障	
F42	Discrepancy of the number set in the memory card	插入记程序编号不统一	No occurrence in standard spec.
F43	Dip switch setting error		
F45	Moisture meter lock error 1		
F46	Moisture meter lock error 2	水分计锁定出错2	Still operated