


7. Storage

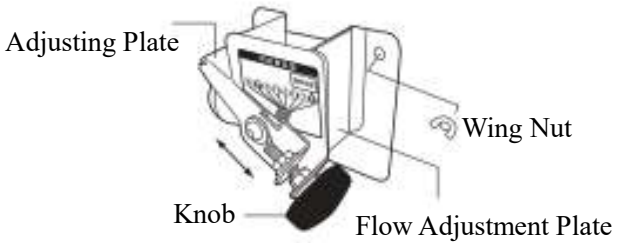
7-1 Inspection and maintenance

1. After finishing remove dust and clean (everyday)
2. For next operation, inspect the following parts.(once a week)

(1) Open upper part of screen, then inspect the inside.



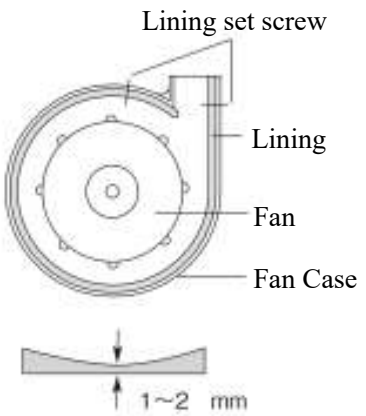
(2) Flow amount Box



- Remove this after unscrew 2 pieces of Wing Nut

(3) Check the conditions of Fan and Lining.

- Remove Hopper and Fan.
- Make sure the degree of worn-out of lining.
- Lining should be changed when worn-out part comes to 1 - 2 mm.
- Fan and Lining should be exchanged by both together.



3. For long time storage

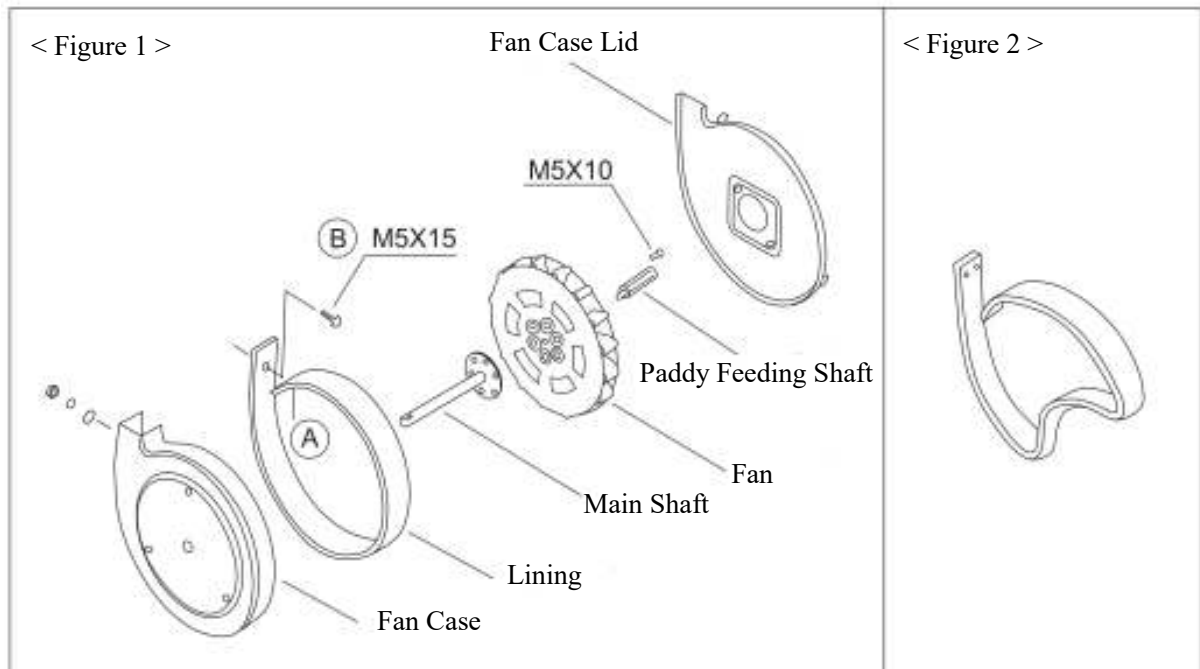
- (1) Loose the V-belt of motor and pulley
- (2) Close the opening inlet for protection against mouse.
- (3) Keep and store the machine in moderate place of climate, using cover.

9. Inspection / Maintenance

9-1 Procedure for exchange Fan and Lining

Remove Hopper and Fan Case Lid (Refer to Figure 1).

- (1) Unscrew Paddy Feeding Shaft to left with wrench and remove 6 pieces of M5×10 then remove the Fan.
- (2) After removing screw A, B for Lining and Fan, and remove the Lining.
- (3) In case of setting new Lining, fasten screws on both ends to casing temporarily.
Set Lining concave as Figure 2 and insert it as far as it will go then release the hand.



Point for operation

- In case brown rice go out from inspection, Lining should be worn-out and there should be some holes.
- If you continue to operate, husking ratio goes bad and it makes more broken rice.
Exchange to new one.
- Fan and Lining should be exchanged at the same time.