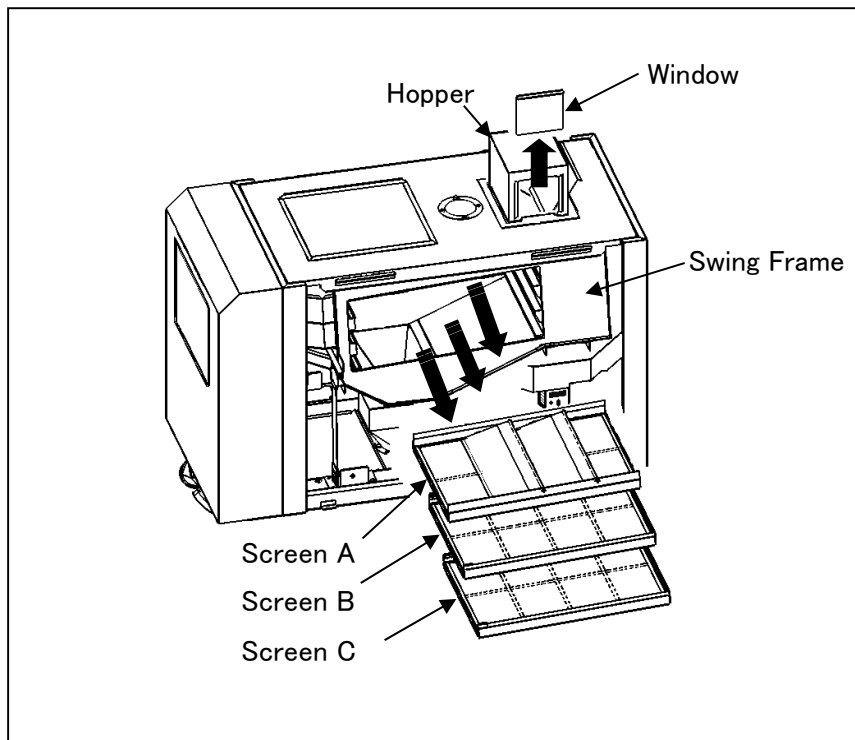


How to Maintenance & Check

1 Clean and Check of Hopper, Screen

- Remove the side panel Cover B and Maintenance Cover B for Swing Frame.



NOTE

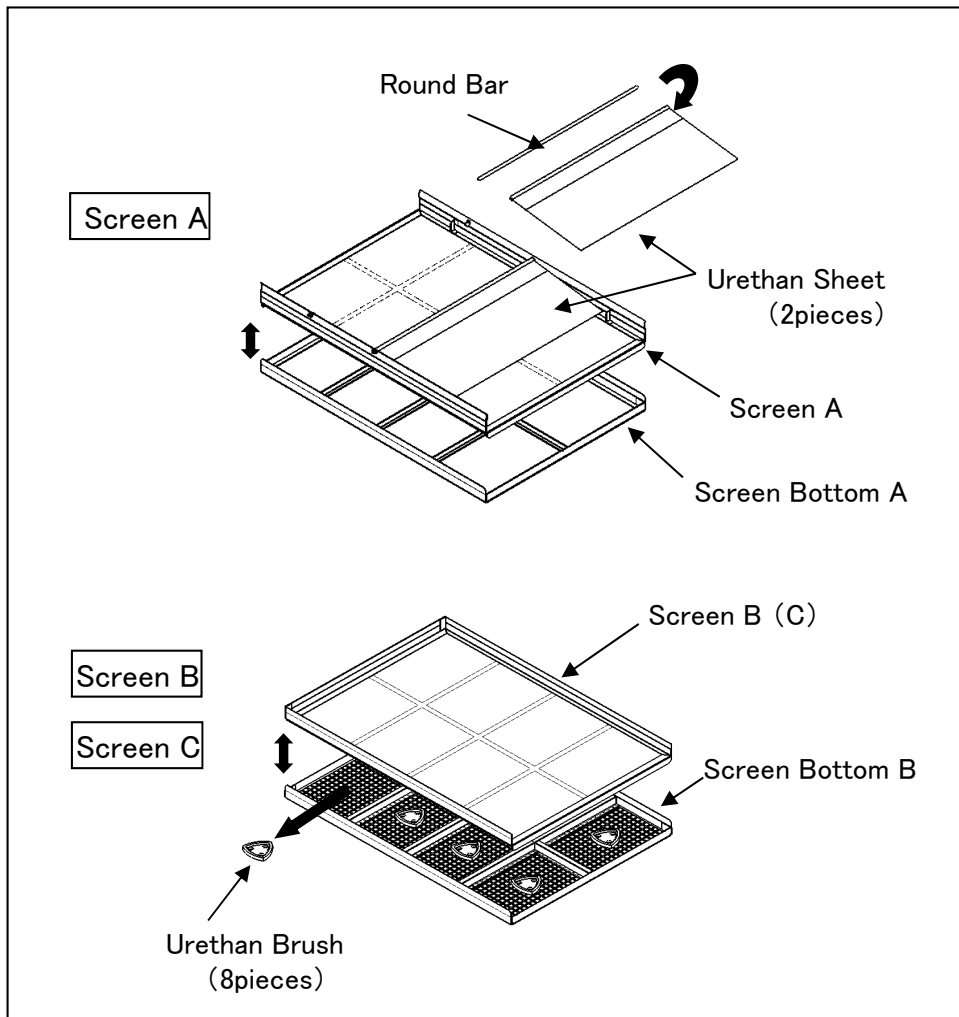
- Do not use the brush and spatula made from metal for cleaning.
If parts have scuff, it may easy to have brown rice grime and bran.
- Screen can take from both sides of main unit (Right-Left).

1 Pull the Window which installed at Hopper, then clean inside Hopper.

2 Draw each of Screen A, B and C, then clean them.

NOTE

- Draw the Screen straight along Slide Plate of side.
- The size of Mesh : Screen A > Screen B > Screen C



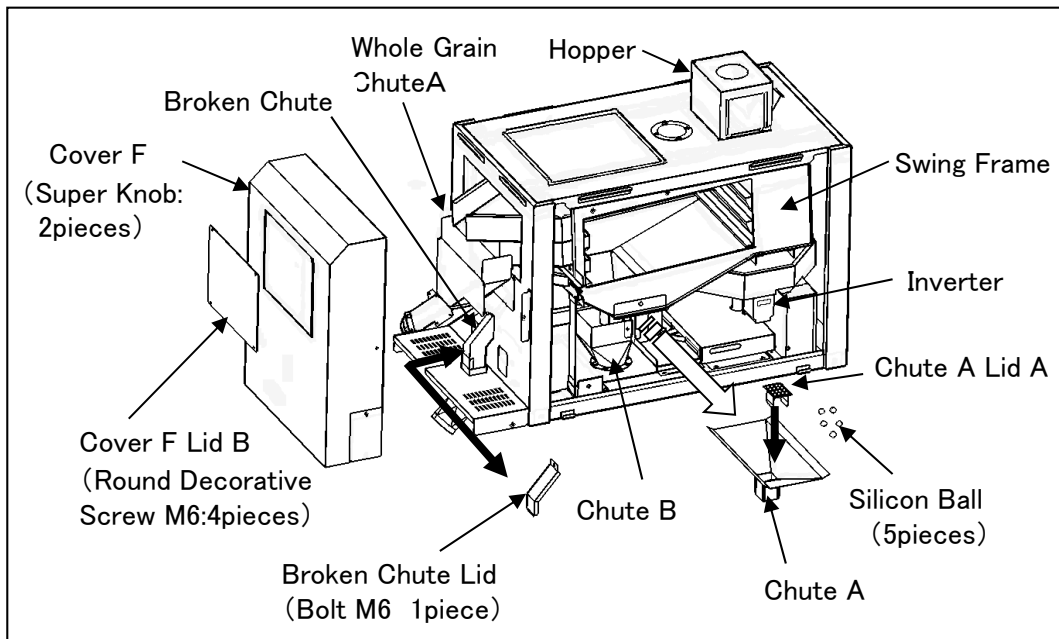
- When you change the Urethan Sheet of Screen A, pull alongside the Round Bar.
- Screen B and C have Urethan Brush in order to prevent clogging.
In case wearing, replace them.
Set downward the metal hemisphere part of Urethan Brush.

NOTE

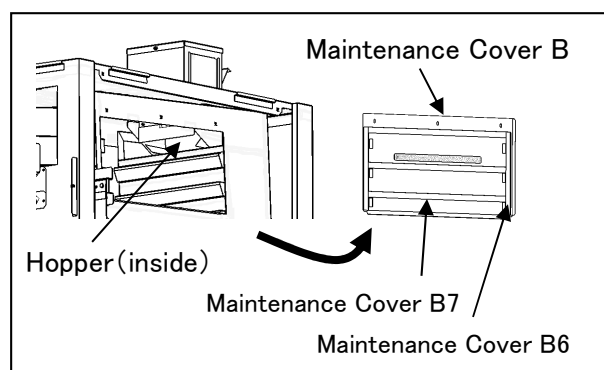
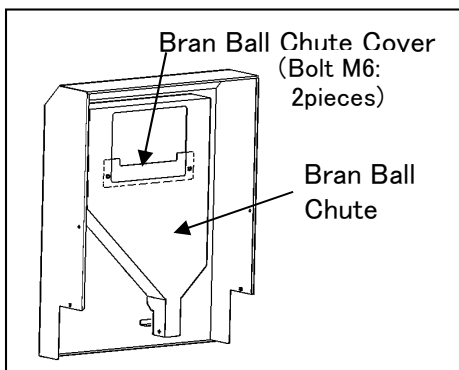
- Do not use the brush and spatula made from metal for cleaning.
If parts have scuff, it may be easy to have brown rice grime and bran.
- Do not press the surface of Screen.
It causes deflection and deformation.

2 Clean and Check of inside Swing Frame, each Chute

- Remove the side panel Cover B and Maintenance Cover B for Swing Frame.
Remove the Screen A, B and C.

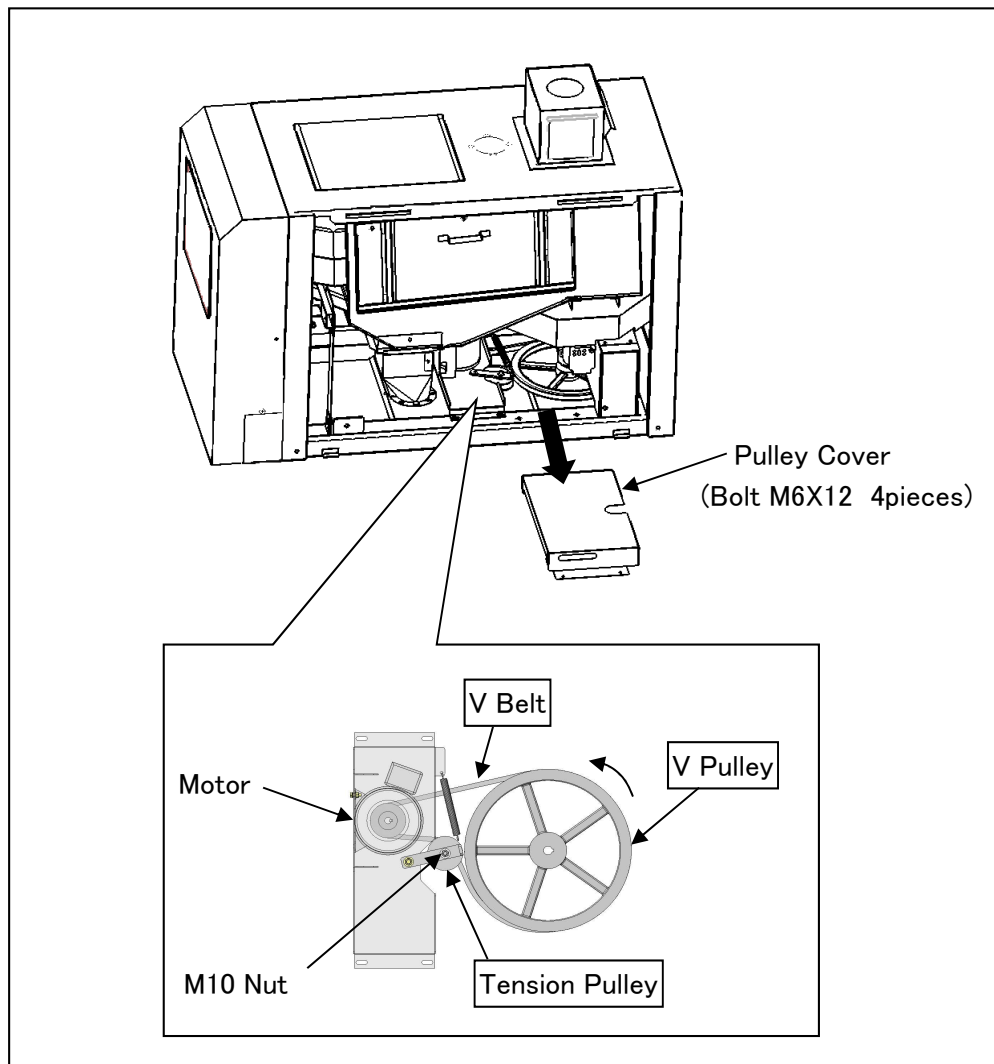


- 1** Clean the bran and bran ball inside Swing Frame and Hopper.
- 2** Check the Silicon Ball (5pieces) what installed Chute A.
Then if they had damaged, replace them.
- 3** Clean the bran of inside Chute B.
- 4** Remove the Cover F.
Clean the Cover F Lid B, Bran Ball Chute Cover.
- 5** Clean the bran of Whole Grain Chute, Broken Chute and Bran Ball Chute.
- 6** Check the Silicon Sponge what pasted Maintenance Cover B (Maintenance Cover B6, B7).
If they had damaged, replace them.



- When you assemble, clench the Bolt and Nut tightly.

3 Check of V Belt and Tension Pulley



- 1** Unclench the Bolt M6, remove the Pulley Cover, then check the V Belt and Tension Pulley's damage.
- 2** When you replace them, displace the V Belt from Tension Pulley, then remove the V Belt as you turn the V pulley by hand.
- 3** Remove the 2pieces of M10 Nut, then replace the Tension Pulley.