











Replacement of consumable parts

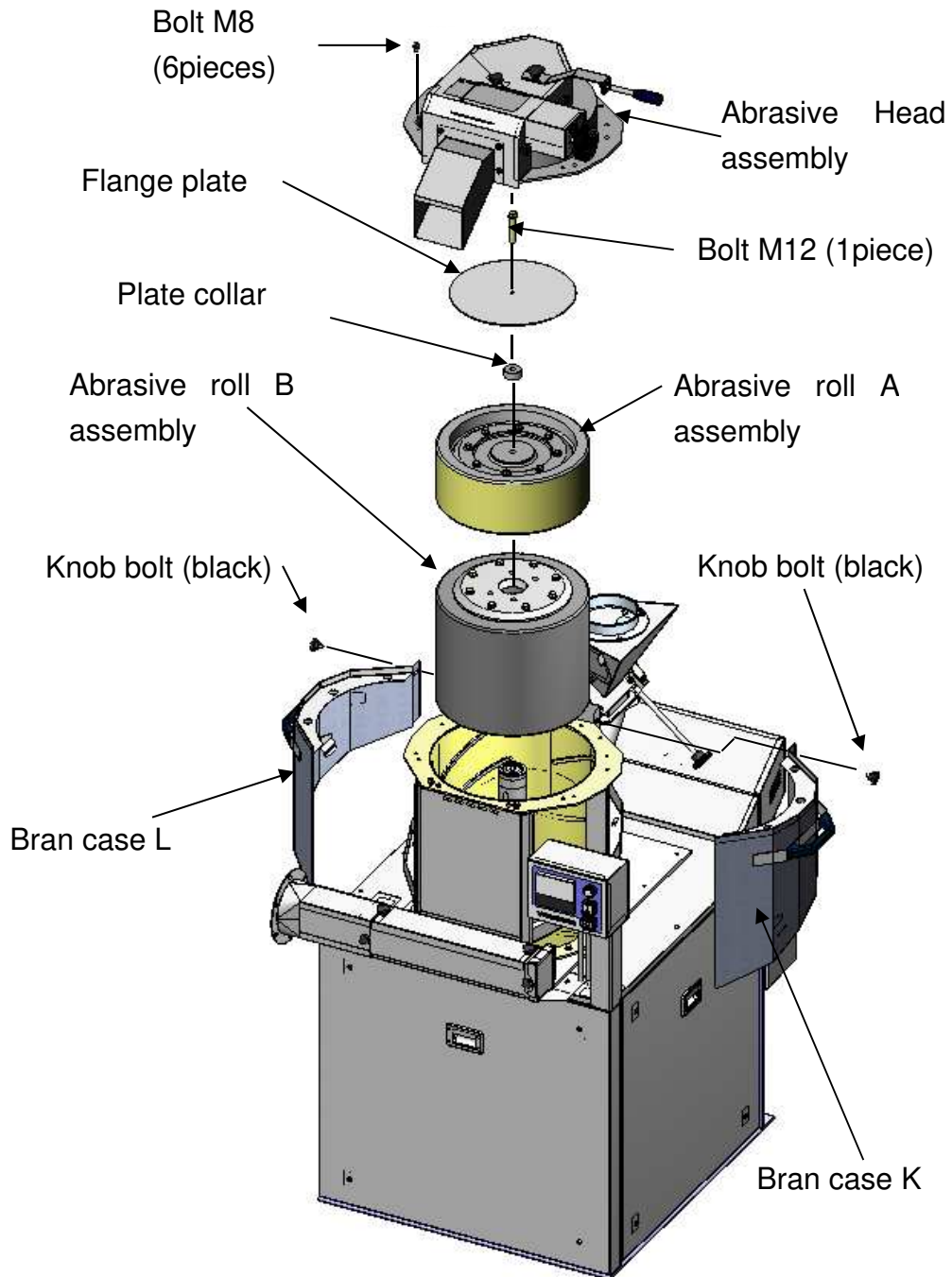
- Be sure to observe the following items for replacement of consumables.

 DANGER	
 <p>PERSON WHO FULLY UNDERSTANDS THIS MANUAL MAY PERFORM MAINTENANCE AND INSPECTION OF XPA-25.</p> <p>※ Otherwise, electric shock, injury, trouble, or damage may occur.</p>	 <p>BE SURE TO TURN OFF THE POWER BEFORE MAINTENANCE AND INSPECTION OF XPA-25.</p> <p>※ Otherwise, electric shock or injury may occur.</p>

 WARNING	
 <p>PUT THE REMOVED COVERS BACK IN PLACE.</p> <p>※ Otherwise, electric shock or injury may occur.</p>	 <p>WHEN MORE THAN ONE PERSON WORKS, CALL TO EACH OTHER.</p> <p>※ Otherwise, electric shock or injury may occur.</p>

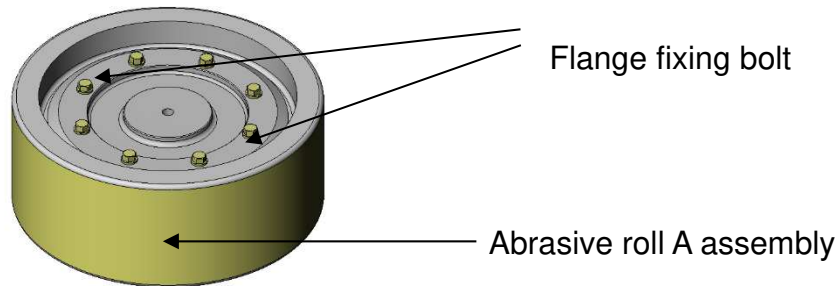
 CAUTION	
 <p>DO NOT CLIMB ON THE XPA-25.</p> <p>※ Otherwise, it may result in breakage or the cover may not be able to be installed.</p>	 <p>DO NOT MAKE IMPACT ON XPA-25.</p> <p>※ Otherwise, it may have trouble or damage.</p>
 <p>DO NOT MODIFY THE XPA-25.</p> <p>※ Otherwise, trouble or damage may occur.</p>	

1 Replacement of Abrasive roll A, B



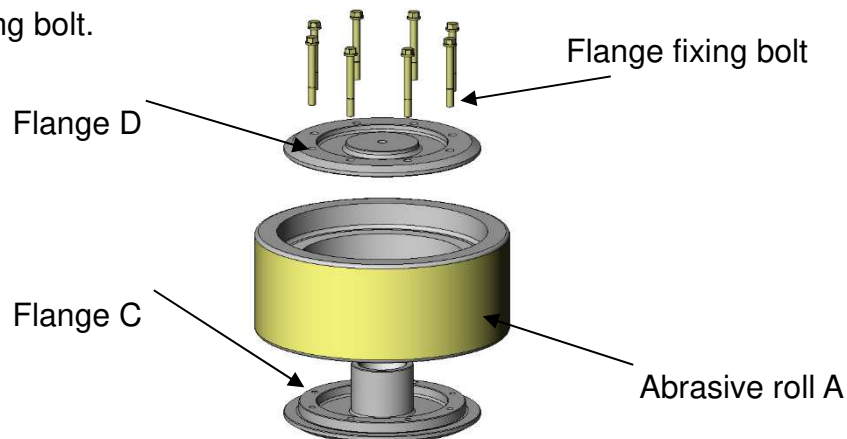
*NOTE : Each parts is heavy, so handle with care fully.
Especially, Abrasive roll A, B assembly.*

- 1** Remove the Knob bolt (each 1 piece) and Bran case K and L.
- 2** Remove the bolt M8 you can not hold it, you may divide the cover, outlet etc.)
- 3** Remove the bolt M12 (1piece) and Flange plate and Plate collar.
- 4** How to remove the Abrasive roll A assembly, remove the 2pieces of Flange fixing bolt (of symmetry position), then set the 2 pieces of long thread bolt and pull them upward.



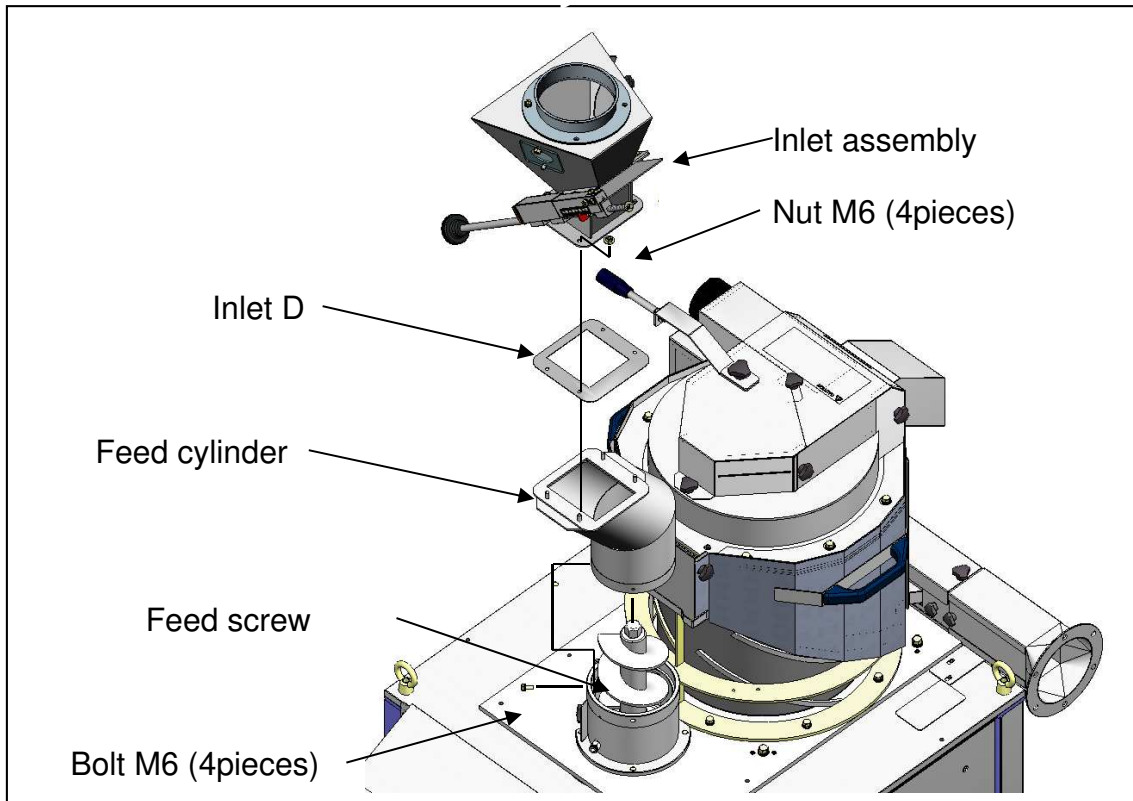
- 5** How to remove the Abrasive roll B is as well as Abrasive roll A. (This part is also heavy, so handle with care)

- 6** Regard disassembling the Abrasive roll A assembly, remove the Flange fixing bolt.



- If bran or the like are not removed, the Abrasive milling cylinder is not fixed, but vibrates, and then it may cause damage of XPA-25.

2 Replacement of feed screw



1 Remove the Nut M6 (4pieces), and then remove the Inlet assembly and Inlet D.

2 Remove the Bolt M6 (4pieces) and Feed cylinder.

3 Apply the spanner(opposite side 24) on the top of feed screw, turn right(screw's rotating direction) and remove the feed screw.

